

Parameters	Unit	Value			Tested accord.
Nominal thickness (NT)	mm	0,068 – 0,099	0,100 - 0,129	0,130 – 0,150	ČSN 64 0181, PND 63-951-03 PP 5.1 - 02
Deviation of individ. values from NT	mm	± 0,006	± 0,008	± 0,010	
Deviation of average thickness from NT	mm	± 0,003	± 0,003	± 0,004	
Tensile strength, MD min. TD	MPa	23 23	24 24	24 24	ČSN EN ISO 527 1-3:97 PP 5.1 – 03 clamp dist 50mm speed 250mm/min
Dart Drop, min	g	≥700	≥900	≥900	ČSN ISO 7765-1: 92 PP 5.1 - 03

Nominal width, gusset width, product length	mm	Permissible deviation of width from nominal dimensions	Tested accord.
Construction		H2,	PND 63-951-03
Parameters		H2,	
Folded width	mm	± 8	
Side gusset width	mm	± 5	
Gusset overlay	mm	max. 8	
Side winding shift	mm	max. 10	
Circumference toler.	%	max. 0,5	

Foil type	Lifetime of the final packing Art. 7.5 PND 63-921-07, months	Antistatic agent, time effect from the date of manufacture months	Coefficient of friction	Sanitary classification Natural performance
FkN01	12	-	min - 0,35	Not for direct contact with foodstuffs
FkN02, FkN03, FkN04	12	-	min - 0,50	Not for direct contact with foodstuffs
FkN05	12	-	Internal 0,20 - 0,45	Not for direct contact with foodstuffs
			External 0,30 – 0,40	
FkN06	12	-	min - 0,50	Not for direct contact with foodstuffs

Worked out by: Lacman R. – sign Adámek M. Date: 01.03.2012	Checked by: Lušovská – signature Krchov M. – sign. Date: 02.03.2012	Approved by: Fibichr J. Signature Date: 05.3.2012
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This Data Sheet substitutes Data Sheet FkN valid since 7.11.2011.

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