

## 1 BOARD STRUCTURE

	FIBRE MATERIALS	% OF BOARD	+/- IN % OF BOARD
	PIW	40	10
	PCW	45	10
	COATING	15	10
	TOTAL	100	

## 2 TECHNICAL SPECIFICATIONS

GRAMMAGE	CALIPER	BURST PRESSION	SCT CD	PPS	G LOSS 75 °	BRIGHTNESS
G/M <sup>2</sup>	M	HPA	HNM	M	%	%
180	200	340	2,4	< 2,5	> 45	80
210	250	400	2,9	< 2,5	> 45	80
230	270	420	3,1	< 2,5	> 45	80

PROPERTIES	VALUE	TOLERANCES	TESTING STANDARD
G RAMMAGE		+/- 2%	EN ISO 536
CALIPER		+/- 5%	EN ISO 534
BURST PRESSION		-10 %	ISO 2759
SCT		- 0,3%	ISO 9895
PPS			ISO 8791-4
G LOSS 75 °			ISO 8254
BRIGHTNESS		- 1	ISO 2470-2
SAMPLING	23°C	+/- 1°C	EN ISO 186
	50%	+/- 2% RF/RH/HR	

FOR LINER ONLY AND NOT FOR FOLDING CARTON APPLICATIONS.