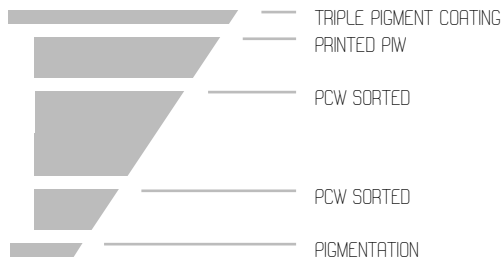


1 BOARD STRUCTURE



MATERIALS	% OF TOTAL BOARD	+/- IN % OF TOTAL
PCW	65	10
PW	20	10
PIGMENT COATING	15	5
TOTAL	100	

2 TECHNICAL SPECIFICATIONS

GRAMMAGE	CALIPER	BURST STRENGTH	SCT CD
G/M ²	M	HPA	HN/M
160	180	330	2.3
180	200	380	2.7
210	240	410	3.0
230	260	430	3.2
250	280	450	3.4

PROPERTY	VALUE	TOLERANCES	TEST STANDARD
BRIGHTNESS TOP (% ELREPHO)	83	- 1	ISO 2470-2
SMOOTHNESS PPS TOP (M)	1.5	≤ 1.8	ISO 8791-4
GLOSS 75° (%)	> 50		ISO 8254
GRAMMAGE (G/M ²)		+/- 2%	EN ISO 536
CALIPER (M)		+/- 5%	EN 20534
BURST STRENGTH (HPA)		- 10%	ISO 2759
SCT CD (HN/M)		- 0.3	ISO 9895
TESTING CLIMATE	23°C	+/- 1°C	EN ISO 186
	50%	+/- 2% RH	

4 MILL CERTIFICATES

FOREST MANAGEMENT	FSC * : TUVDC-COC-100867-D, TUVDC-CW-100867-D / PEFC*: DC-COC-000867
HYGIENE MANAGEMENT	HACCP
QUALITY MANAGEMENT	ISO 9001
ENERGY MANAGEMENT	ISO 50001

FOR LINER AND NOT FOR FOLDING CARTON APPLICATIONS.

