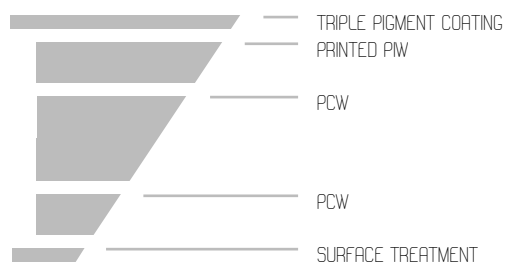


1 BOARD STRUCTURE



	% OF TOTAL BOARD	+/- IN % OF TOTAL
PW	20	10
PCW	65	10
PIGMENT COATING	15	5
TOTAL	100	

2 TECHNICAL SPECIFICATIONS

GRAMMAGE	CALIPER	BURST STRENGTH	SCT CD	MOISTURE ABSOLUTE
G/M ²	M	HPA	HN/M	%
180	200	380	2.7	7.0
210	240	410	3.0	7.0

PROPERTY	VALUE	TOLEANCES	TEST STANDARD
BRIGHTNESS TOP (% ELREPHO)	83	- 1	ISO 2470-2
PLY BOND (J/M ²)	300	- 20	TAPPI T569
ROUGHNESS BENDTSEN TOP (ML/MIN)	20	+ 60	ISO 8791-2
COBB 1800 SEC. TOP (G/M ²)	100	+ 30	DIN EN ISO 535
COBB 1800 SEC. REVERSE (G/M ²)	100	+ 30	DIN EN ISO 535
GRAMMAGE (G/M ²)		+/- 3%	EN ISO 536
CALIPER (M)		+/- 5%	EN 20534
BURST STRENGTH (HPA)		- 10%	ISO 2759
SCT CD (HN/M)		- 0.3	ISO 9895
MOISTURE ABSOLUTE (%)		+1/- 1.5	EN 20287
TESTING CLIMATE	23°C	+/- 1°C	EN ISO 186
	50%	+/- 2% RH	

4 MILL CERTIFICATES

FOREST MANAGEMENT	FSC [®] : TUVDC-COC-100867-D, TUVDC-CW-100867-D / PEFC [®] : DC-COC-000867
HYGIENE MANAGEMENT	EN 15593 (HACCP)
QUALITY MANAGEMENT	ISO 9001
ENERGY MANAGEMENT	ISO 50001

FOR LINER AND NOT FOR FOLDING CARTON APPLICATIONS.