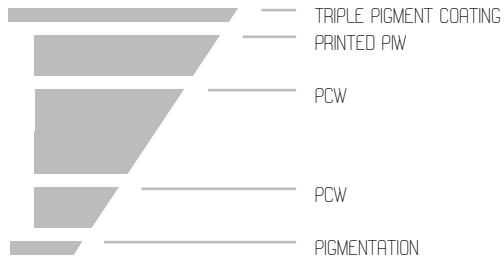


1 BOARD STRUCTURE



	% OF TOTAL BOARD	+/- IN % OF TOTAL
PW	20	10
PCW	65	10
PIGMENT COATING	15	5
TOTAL	100	

2 TECHNICAL SPECIFICATIONS

GRAMMAGE	CALIPER	BURST STRENGTH	SCT CD	MOISTURE ABSOLUTE
G/M ²	M	HPA	HN/M	%
145	160	310	2.2	7.0
160	180	340	2.5	7.0
180	200	380	2.7	7.0
210	240	410	3.0	7.0
230	260	430	3.2	7.0

PROPERTY	VALUE	TOLERANCES	TEST STANDARD
BRIGHTNESS TOP (% ELREPHO)	86	- 1	ISO 2470-2
PLY BOND (J/M ²)	280	- 30	TAPPI T569
ROUGHNESS BENDTSEN TOP (ML/MIN)	20	+ 60	ISO 8791-2
GRAMMAGE (G/M ²)		+/- 3%	EN ISO 536
CALIPER (M)		+/- 5%	EN 20534
BURST STRENGTH (HPA)		- 10%	ISO 2759
SCT CD (HN/M)		- 0.3	ISO 9895
MOISTURE ABSOLUTE (%)		+1/- 1.5	EN 20287
TESTING CLIMATE	23°C	+/- 1°C	EN ISO 186
	50%	+/- 2% RH	

4 MILL CERTIFICATES

FOREST MANAGEMENT	FSC [®] : TUVDC-COC-100867-D, TUVDC-CW-100867-D / PEFC [®] : DC-COC-000867
HYGIENE MANAGEMENT	EN 15593 (HACCP)
QUALITY MANAGEMENT	ISO 9001
ENERGY MANAGEMENT	ISO 50001

FOR LINER AND NOT FOR FOLDING CARTON APPLICATIONS.